

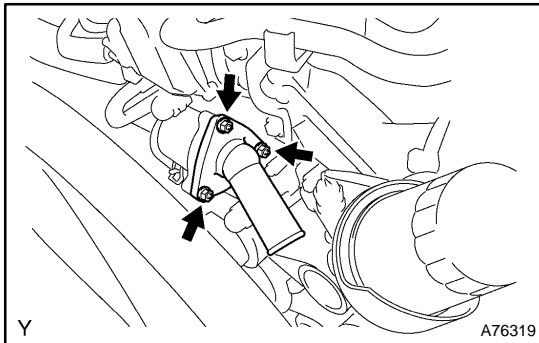
WATER INLET W/THERMOSTAT (1GR-FE) REPLACEMENT

160J6-01

HINT:

If the thermostat was not installed, cooling efficiency would be harmed. If the engine should tend to overheat, do not remove the thermostat.

1. **DRAIN ENGINE COOLANT (See page 16-5)**
2. **REMOVE V-BANK COVER (See page 10-7)**
3. **DISCONNECT RADIATOR OUTLET, NO.2 HOSE CLAMP OR CLIP**

**4. REMOVE WATER INLET W/THERMOSTAT**

- (a) Remove the 3 nuts, water inlet w/ thermostat and gasket.

5. INSTALL WATER INLET W/THERMOSTAT

- (a) Install a new gasket to the water inlet w/ thermostat.
- (b) Install the water inlet w/ thermostat with the 3 nuts.

Torque: 9.0 N·m (92 kgf·cm, 80 in·lbf)

6. CONNECT RADIATOR OUTLET, NO.2 HOSE CLAMP OR CLIP**7. ADD ENGINE COOLANT (See page 16-5)****8. CHECK FOR ENGINE COOLANT LEAKS (See page 16-1)****9. INSTALL V-BANK COVER**

- (a) Install the V-bank cover with the 2 nuts.

Torque: 7.5 N·m (76 kgf·cm, 66 in·lbf)